## Material - JIS G 3505 SWRM 6

Standard Specification for Carbon Steel Wire Rods for Cold Heading and Cold Forging<br>Group - Ferrous Mild Steel Alloys<br>Sub Group - JIS G 3505 SWRM 6 Carbon Steel Wire Rods for Cold Heading and Cold Forging<br>Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries<br>Grade Belongs to the Industry - Wire Rod and Forging

| Chemical Composition |  |  | Heat Tre |  |
| :---: | :---: | :---: | :---: | :---: |
| Carbon | C \% | 0.080 max. | As Raw or Normalizing or Annealing or Hardening and Tempering |  |
| Manganese | Mn \% | 0.600 max. |  |  |
| Phosphorus | P \% | 0.040 max. |  |  |
| Sulphur | S \% | 0.040 max. |  |  |
| Boron | B \% | 0.007 max. |  |  |
| Iron | Fe \% | Balance |  |  |
| - | - | - |  |  |
| - | - | - |  |  |
| - | - | - | Mechanical Properties |  |
| - | - |  | Tensile Strength in Mpa | 600 min . |
| - | - | - | Yield Strength in Mpa | - |
| - | - | - | Elongation in \% | 5 min . |
| - | - | - | Reduction of Area in \% | - |
| - | - | - | Hardness in BHN | - |
| - | - | - | Impact in Joule | - |
|  |  |  |  |  |
| Cross Reference Table |  |  |  |  |
| Material | Standard | Country | Grade Belong to the Industry |  |
| SWRCH 6R | JIS | Japan | Wire Rod and Forging |  |
| SWCH 6R | JIS | Japan | Wire Rod and Forging |  |
| SWRM 6 | KS | Korea | Wire Rod and Forging |  |
| SWRMF 6 | KS | Korea | Wire Rod and Forging |  |
| SWRCH6R | KS | Korea | Wire Rod and Forging |  |
| - | - | - | - |  |
| - | - | - | - |  |

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