



## Material - JIS G 3505 SWRM 6

Standard Specification for Carbon Steel Wire Rods for Cold Heading and Cold Forging

**Group - Ferrous Mild Steel Alloys** 

Sub Group - JIS G 3505 SWRM 6 Carbon Steel Wire Rods for Cold Heading and Cold Forging Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Wire Rod and Forging

Chemical Composition			Heat Treatment	
Carbon	C %	0.080 max.	As Raw or Normalizing or Annealing or Hardening and Tempering	
Manganese	Mn %	0.600 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.040 max.		
Boron	В%	0.007 max.		
Iron	Fe %	Balance		
-	-	-		
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-	-	-	Mechanical Properties	
-	-		Tensile Strength in Mpa	600 min.
-	-	-	Yield Strength in Mpa	-
-	-	-	Elongation in %	5 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
SWRCH 6R	JIS	Japan	Wire Rod and Forging	
SWCH 6R	JIS	Japan	Wire Rod and Forging	
SWRM 6	KS	Korea	Wire Rod and Forging	
SWRMF 6	KS	Korea	Wire Rod and Forging	
SWRCH6R	KS	Korea	Wire Rod and Forging	
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Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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